



V 081523

# Eliminate Venting Emissions from Double Acting Control Instrumentation When Control Valve is Full Open and Full Closed

## **Description:**

The NVD No-Vent Device eliminates venting emissions from VRG Controls double-acting control instrumentation when the corresponding control valve is at full-open and full-closed positions. This is ideal for Monitor and Standby Regulators the normally remain in full-open or full-closed positions. The NVD eliminates emissions at both ends of control valve travel without adjustment. The NVD is the primary choice to eliminate emissions for all VRG Controls double-acting instrumentation. The NVD is compatible with all VRG Controls double acting control instrumentation.

#### Features:

- Renders Monitors, Standby, and Relief Control Valves Non-Venting
- Eliminating Constant Vent Emissions and Improve Safety
- · No Calibration or Adjustment Required
- Simple & Reliable Design Has Only One Moving Part
- Modular Design Minimizes Tubing Connections
- Integral Gage & Output Ports Minimize Fittings
- Recommended as Standard Issue for ALL VRG Controls Double-Acting Control Instrumentation when Vent to Atmosphere
- Easy Retrofit to All VPC Double Acting Control Instrumentation
- Exceeds EPA Ruling, EPA-HQ-OAR-2010-0505, requiring "constant bleed controllers" in the Oil and Natural gas industry must meet <6 SCFH bleed rate by October 2013.

## **Models Available:**

- NVD-80
- NVD-100
- NVD-150

## **Compatible VRG Instrumentation:**

- VPC-DA-BV Series Valve Pilot Controllers
- VPC-DA-SN Series Valve Pilot Controllers
- VGP-DA-BV Series Valve Gas Positioners
- VGP-DA-SN Series Valve Gas Positioners



Figure 1.0 - NVD Series No-Vent Device

The No-Vent Device eliminates venting for all VRG Controls double-acting control instrumentation when the control valve is at full-open and full-closed positions. The NVD features reliable simplicity without the need for calibration of adjustment. The modular design format integrates seamlessly with all VRG Controls double acting control instrumentation.



Table 1	0 - N	VD Serie	s Model	Information
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NVD Model	P <sub>Supply</sub> (Min)	P <sub>Supply</sub> (Max)	Effective DP Range (P <sub>Supply</sub> – P <sub>Discharge</sub> )	Repair Kit No.
NVD-80	70 psig (552 kPa)	200 psig (1379 kPa)	70 – 90 psid (483 – 621 kPad)	RK-0300
NVD-100	90 psig (621 kPa)	200 psig (1379 kPa)	90 - 125 psid (621 – 862 kPad)	RK-0300
NVD-150	135 psig (862 kPa)	200 psig (1379 kPa)	135 - 150 psid (931 - 1034 kPad)	RK-0300

#### Notes:

- 1. When primary device discharges / exhausts to ATMOSPHERE, P<sub>Discharge</sub> = 0 psig
- NVD Application must incorporate Effective DP Range (P<sub>Supply</sub>-P<sub>Dsicharge</sub>) per above to ensure NVD Shuttoff & elimination of Exhaust/Discharge when control valve is at Full OPEN / Full CLOSED Positions
- 3. When NVD No-Vent Device is utilized in conjunction with Bleed to Pressure System, P<sub>Discharge</sub> is restricted to less than 120 psig (827 kPa).

## <u>Table 2.0 – NVD Series Technical Specifications</u>

#### **Technical Specifications**

Supply Gas Quality	Dry, Filtered @ 10μ Natural Gas or Air		
NVD Shutoff	±2.0% of VPC Max Control Spring Range		
P <sub>Supply</sub> Max	Reference Table 1.0		
P <sub>Discharge</sub> Max	120 psig (827 kPa)		
Temperature Range	-20°F to +160°F (-29°C to +71°C)		
Weight	2.0 lbs. (0.9 kg)		
Dimensions	2.75 in x 3.75 in x 2 in (70 mm x 95 mm x 50 mm)		
Manifold Ports	1/4 O-Ring Seal		
Connection Ports	¼ FNPT		
Installation Orientation	Vertical Recommended		
Flow Capacity (C <sub>v</sub> )	0.990		
External Parts	VRG Military Grade Aluminum Alloy with "Stealth System" Corrosion Protection 304 SS – Optional Construction		
Internal Parts	VRG Military Grade Aluminum Alloy with "Stealth System" Corrosion Protection		
Hardware	316 SS		
O-Rings	Buna-N		
U-Cup Seals	Buna-N		
Springs	Painted Alloy Steel		

#### Notes:

 When NVD No-Vent Device is utilized in conjunction with Bleed to Pressure System, P<sub>Discharge</sub> is restricted to less than 60 psig (414 kPa).

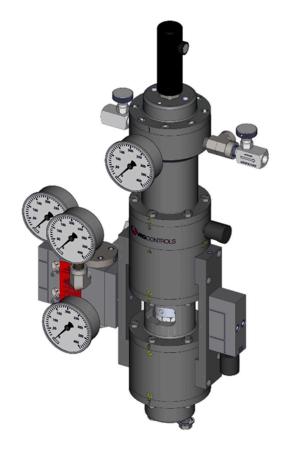


Figure 2.0 – NVD Installed on VPC Valve Pilot Controller

NVD No-Vent Device is shown installed on VPC-DA-BV Valve Pilot Controller. The NVD modular format easily installs on any VRG Controls double acting instrumentation eliminating vent gas when the control valve is at full-open and full-closed positions. The VRG NVD also features integral gage & connection ports to minimize fitting and simplify installation.